

Solid-State Fabrication of SnS₂/C Nanospheres for High-Performance Sodium Ion Battery Anode

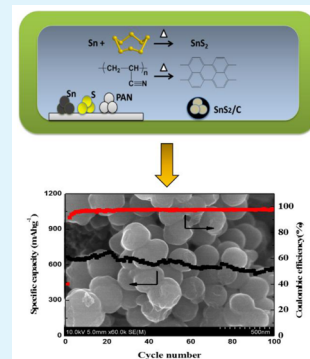
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S Supporting Information

ABSTRACT: Tin disulfide (SnS₂) has emerged as a promising anode material for sodium ion batteries (NIBs) due to its unique layered structure, high theoretical capacity, and low cost. Conventional SnS₂ nanomaterials are normally synthesized using hydrothermal method, which is time-consuming and difficult to scale up for mass production. In this study, we develop a simple solid-state reaction method, in which the carbon-coated SnS₂ (SnS₂/C) anode materials were synthesized by annealing metallic Sn, sulfur powder, and polyacrylonitrile in a sealed vacuum glass tube. The SnS₂/C nanospheres with unique layered structure exhibit a high reversible capacity of 660 mAh g⁻¹ at a current density of 50 mA g⁻¹ and maintain at 570 mAh g⁻¹ for 100 cycles with a degradation rate of 0.14% per cycle, demonstrating one of the best cycling performances in all reported SnS₂/C anodes for NIBs to date. The superior cycling stability of SnS₂/C electrode is attributed to the stable nanosphere morphology and structural integrity during charge/discharge cycles as evidenced by ex situ characterization.

KEYWORDS: tin disulfide, solid-state synthesis, nanospheres, anode, sodium-ion batteries, cycling stability



INTRODUCTION

As promising substitutions to lithium ion batteries, sodium ion batteries (NIBs) have attracted much attention for renewable energy storage due to low cost, inexhaustible sodium resources, and insertion chemistry similar to that of lithium ions.^{1–4} The current NIBs face severe challenges from low energy density and poor cycling stability since sodium intercalation induces anisotropic volume expansion, which triggers particle pulverization and insufficient contact with the current collector.⁵ Previous studies on the exploration of low-cost cathode materials, including selenium, NaFePO₄, transitional metal oxides, and sodium sulfate,^{3,6–8} have achieved great success in the fabrication of high-performance cathode materials. The anode material studies focus on carbonaceous materials,^{9–12} metals (Sn, Sb),^{13–15} and metal oxides,^{16,17} which suffer from either low capacity or poor cycle life. The exploration of advanced anode materials with high capacity and long cycle life has emerged as a primary bottleneck for the development of high-performance NIBs.

To pursue a high-performance anode material, the particle pulverization induced by sodium ion insertion/extraction must be alleviated. The layered structure is favorable for ion intercalation/deintercalation, and the interlayer spacing enables better accommodation upon large volume expansion. Among metal sulfides,^{18–20} SnS₂ has a CdI₂-type structure with each layer stacking via van der Waals interactions.²¹ Its large interlayer distance (0.59 nm) facilitates the intercalation/deintercalation of alkali metal ions (Li⁺, Na⁺), and it is considered a promising anode material for lithium and sodium

storage.^{22–27} Inspired by the similar two-dimensional structure of graphene, Xie et al. reported that SnS₂@graphene composite can provide a reversible capacity of 725 mAh g⁻¹ for 60 cycles at a current rate of 20 mA g⁻¹.²⁸ Recently, Zhang et al. reported SnS₂ with reduced graphene oxide composite for NIB anode, which can deliver a high charge capacity of 649 mAh g⁻¹ at a current rate of 100 mA g⁻¹. However, it still suffers from capacity loss after long-term cycling.²⁹ Meanwhile, the preparation of SnS₂/graphene composite involves the complex long-time hydrothermal synthesis of SnS₂ from SnCl₄ precursor, reduction of graphene oxide, and complicated purification process from the mixture of tin(IV) chloride, thioacetamide (TAA).³⁰ Therefore, it is not feasible for large-scale production of uniform nanomaterial.

Herein, for the first time, we synthesized carbon-coated SnS₂ nanomaterial using solid-state reaction in which metallic Sn, sulfur powder, and polyacrylonitrile (PAN) were annealed in a sealed vacuum glass tube. First, this synthetic route enables mass production of SnS₂/C nanomaterials. Second, the annealed SnS₂/C nanomaterials can be directly used for electrode preparation without further purification. Third, the large interlayer distance of SnS₂ synthesized using solid-state reaction can effectively accommodate the volume changes in the sodiation, and the carbon from carbonized PAN significantly improves the electrical conductivity of SnS₂. Our

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experimental observations demonstrate that SnS₂/C nanomaterials show superior sodium storage capability with high reversible capacity (~600 mAh/g) after 100 deep galvanostatic cycles. Extensive results from ex situ scanning electron microscopy (SEM) show that the nanosphere morphology is maintained without obvious particle pulverization and aggregation, leading to high capacity retention after hundreds of charge/discharge cycles.

RESULTS AND DISCUSSION

The SnS₂/C composite was synthesized via a facile solid-state reaction in a sealed glass tube under vacuum. As shown in Figure 1, metallic tin (Sn), sulfur powder, and PAN are mixed

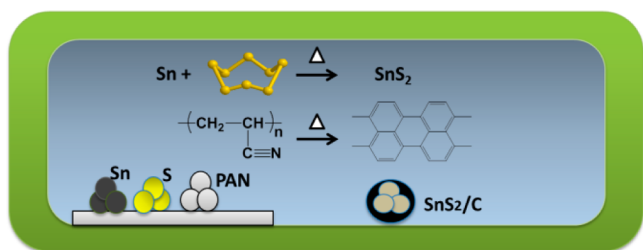


Figure 1. Schematic illustration of solid-state synthesis route of SnS₂/C nanomaterials.

in a sealed vacuum glass tube and annealed at 600 °C for 3 h. Tin disulfide (SnS₂) is formed on carbon matrix, which is generated by the carbonization of PAN. Since the melting point (231.9 °C) of metallic Sn is much lower than the boiling point (445 °C) of sulfur, gaseous sulfur at 600 °C can completely react with liquid Sn in the sealed tube to form SnS₂ and uniformly disperse on the carbon matrix formed from carbonization of PAN. By this method, SnS₂/C nanomaterials can be produced in large quantities with their composition precisely controlled.

The crystalline structure of SnS₂ was characterized using X-ray diffraction (XRD) pattern (Figure 2a). All the peaks can be indexed to 2T-type layered structure of SnS₂ (PDF 00–023–0677) with a calculated lattice parameter of $a = 3.162 \pm 0.003$ Å and $c = 5.890 \pm 0.003$ Å. The absence of impurity peaks indicates the formation of pure crystalline SnS₂. Since no graphite peak is observed in XRD, the carbon formed from carbonization of PAN exists as amorphous carbon. The graphitization degree of carbon in SnS₂/C was further

characterized with Raman spectra as shown in Figure 2b. The typical Raman active ¹A_g mode of SnS₂ was observed as a sharp peak at 313 cm⁻¹, owing to in-plane vibrational modes within a sulfur–tin–sulfur plane.^{31,32} The Raman spectra exhibit two broad bands at 1350 cm⁻¹ (D band) and 1600 cm⁻¹ (G band), corresponding to typical in-plane vibration of sp²-bonded carbon atoms and vibrational modes from sp³-bonded carbon atoms in amorphous carbon, respectively.³³ The intensity ratio of D/G band is 2/1 as demonstrated by Figure 2b. The high peak ratio of D band to G band demonstrates the low graphitization of carbon in SnS₂/C, which is consistent with the XRD result in Figure 2a. The SnS₂ content in SnS₂/C composite was determined using thermogravimetric analysis (TGA) as shown in Supporting Information, Figure S1. The major weight loss in the range of 450–600 °C is attributed to the combustion of C to CO₂ gas and the oxidation of SnS₂ to SO₂ gas when the sample was oxidized in air from 25 to 800 °C.³⁴ On the basis of the weight loss in TGA test and eq 1 (where Mw indicates molecular weight), the weight ratio of SnS₂ in the composite is calculated as 41%.

$$\text{SnS}_2(\text{wt}\%) = 100 \times \frac{\text{Mw of SnS}_2}{\text{Mw of SnO}_2} \times \frac{\text{mass of SnO}_2}{\text{mass of SnS}_2/\text{C composite}} \quad (1)$$

The scanning electron microscopy (SEM) image (Figure 3a) reveals that the as-prepared SnS₂/C nanomaterial forms regular nanosphere morphology with a diameter of ~200 nm. This is because the carbonaceous material tends to form a regular spherulike morphology in the solid-state reaction. The spheroidizing of PAN also limits the growth of SnS₂ crystal in *c*-direction during the synthesis, thus forming nanospheres.³⁵ The nanosphere morphology of SnS₂/C composite is also demonstrated in transmission electron microscopy (TEM) image (Figure 3b) with clear round shape. The distribution of amorphous carbon, Sn, and S is further demonstrated by elemental mapping images of SnS₂/C as shown by Figure 4a–d. The energy-dispersive X-ray spectroscopy (EDS) confirms that SnS₂ is uniformly distributed in amorphous carbon matrix.

The electrochemical properties of SnS₂/C nanospheres are investigated in coin-cells using sodium metal as the counter electrode. To understand the discharge mechanism, cyclic voltammogram (CV) curves of SnS₂/C electrode were measured at a scanning rate of 0.1 mV/s during the initial

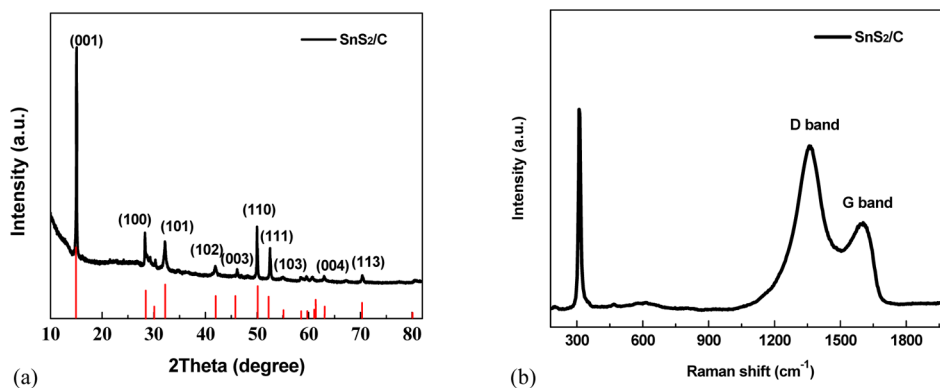


Figure 2. (a) XRD pattern of as-prepared SnS₂/C composite. (b) Raman spectra of SnS₂/C composite at room temperature using 532 nm wavelength excitation.

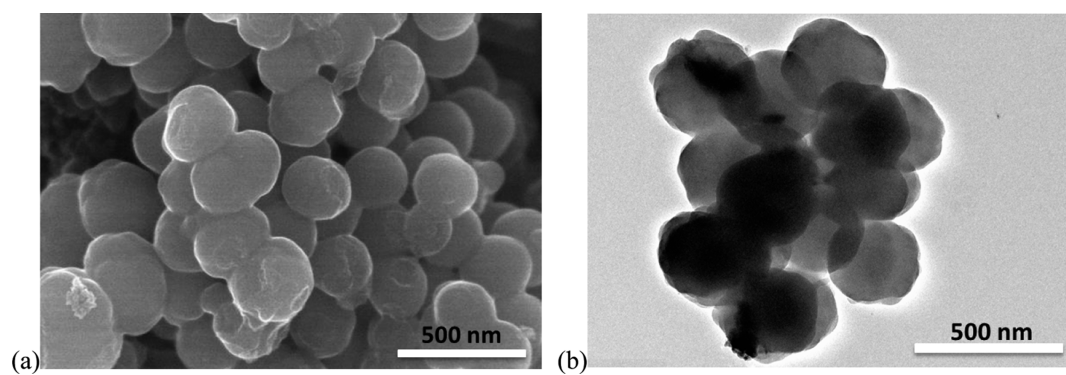


Figure 3. (a) SEM image of SnS₂/C composite; (b) TEM image of SnS₂/C composite.

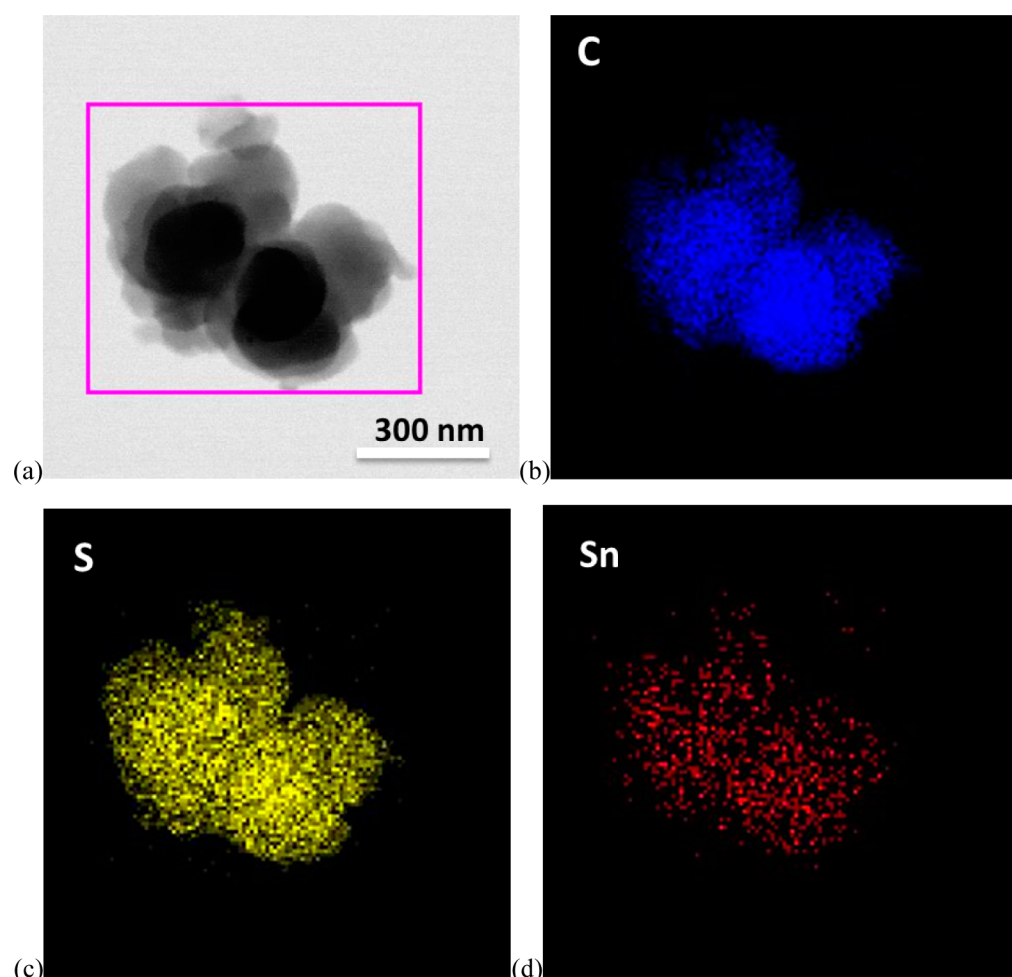


Figure 4. (a) EDS mapping image of SnS₂/C composite; (b) EDS mapping image of element C; (c) EDS mapping image of element S; (d) EDS mapping image of element Sn.

three cycles (Figure 5a). The initial sodiation process exhibits three cathodic peaks at 1.3, 0.9, and 0.25 V and a very small shoulder at 0.6 V. The peak at 1.3 V is ascribed to the formation of Na_xSnS₂ in which sodium ions intercalate into SnS₂ layers.^{28,29} The peak at 0.9 V is due to the conversion reaction between Na_xSnS₂ and sodium ions (Na_xSnS₂ + (4 - x)Na⁺ → Sn + 2Na₂S), and the small shoulder at 0.6 V is due to the formation of irreversible solid electrolyte interphase (SEI) in the first cycle.²⁹ The peak at 0.25 V corresponds to the alloying process between metallic Sn and sodium ions (Sn + yNa⁺ → Na_ySn, 0 < y < 3.75). During the anodic scan to 2.5 V,

there are three corresponding oxidation peaks/shoulder at 0.3, 1.1, and 1.8 V due to the desodiation process. The oxidation peak at 0.3 V corresponds to desodiation process of Na_xSn to form metallic Sn, and the peak at 1.1 V is attributed to the formation of Na_xSnS₂. The peak at 1.8 V corresponds to the deinsertion process of Na_xSnS₂. In the subsequent cycles, the reductive peak at 0.3 V shifts to higher potential at 0.45 V, which is attributed to activation process.

The galvanostatic charge and discharge behaviors of SnS₂/C electrode were measured between 0.005 and 2.5 V (Figure 5b) at a current density of 50 mA g⁻¹. During initial sodiation, the

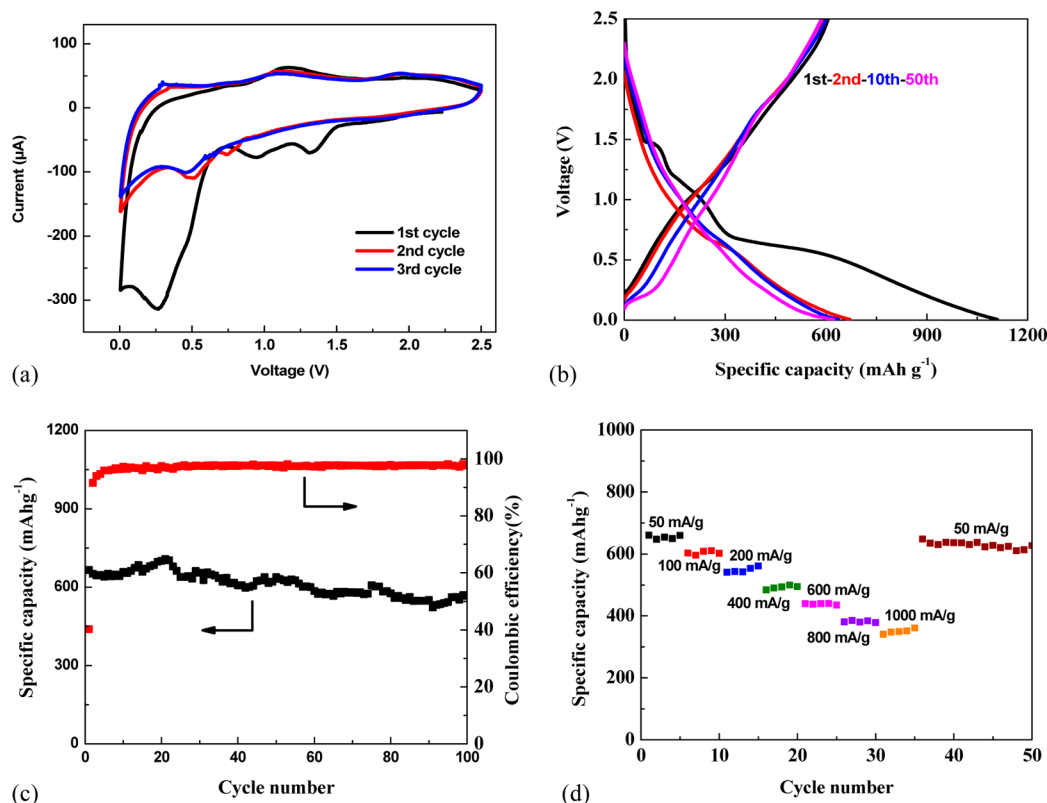


Figure 5. (a) Cyclic voltammograms of SnS_2/C electrode scanning from 5 mV to 2.5 V at a scanning rate of 0.1 mV/s. (b) Charge–discharge profiles of SnS_2/C electrode at a current density of 50 mA g^{-1} . (c) Cycling performance of SnS_2/C electrode at a current density of 50 mA g^{-1} . (d) Rate capability of SnS_2/C electrode at various current densities in NIBs.

plateau at higher voltage (1.4 V) is attributed to the intercalation of sodium ions into SnS_2 layers without composition change.^{28,36} The slope plateau at 0.8–0.6 V corresponds to the conversion reaction between sodium ions and Na_xSnS_2 , in which metallic Sn and Na_2S are formed, and the formation of SEI due to reduction of electrolytes. A sloping curve is observed at a lower voltage, which is indicative of the alloying reaction between sodium ions and Sn ($\text{Sn} + y\text{Na}^+ \rightarrow \text{Na}_y\text{Sn}$, $0 < y < 3.75$). SnS_2/C electrode delivers an extremely high capacity (1100 mAh g^{-1}) during the first sodiation, which is partially contributed by the irreversible formation of SEI layer. In the subsequent cycles, SnS_2/C electrode exhibits stable cycling performance, and a high reversible capacity (600 mAh/g) is maintained after 50 cycles as shown by the charge/discharge curves of cycles 2, 10, and 50. All the specific capacities are calculated based on SnS_2 after subtracting the contribution from carbon, which is ~ 100 mAh g^{-1} at the same current density (Supporting Information, Figure S2).

The electrochemical performance upon galvanostatic cycling between 0.005 and 2.5 V at a current density of 50 mA g^{-1} is shown in Figure 5c. Though there is large irreversible capacity loss (60%) in the first discharge (sodiation) and charge (desodiation) due to the formation of SEI layer, SnS_2/C electrode displays a stable capacity of ~ 600 mAh g^{-1} for 100 cycles with capacity loss of 0.14% per cycles. Meanwhile, the Coulombic efficiency quickly increases to $\sim 100\%$ after the first five cycles, demonstrating an efficient sodium ion intercalation/deintercalation process. The rate capability of SnS_2/C electrode at high current rates is demonstrated in Figure 5d. SnS_2/C electrode delivers stable charge capacity of 660 mAh g^{-1} at 50 mA g^{-1} . With the current density increases to 1 A g^{-1} , the

charge capacity still remains at 360 mAh g^{-1} . After the current density decreases to 50 mA g^{-1} , the capacity of SnS_2/C electrode recovers to its initial capacity immediately (660 mAh g^{-1}). The good rate capability of SnS_2/C electrode is an important indicator of its fast reaction kinetics in NIBs. The SnS_2/C nanospheres synthesized from solid-state reaction shows one of the best performances for NIB anodes to date.^{28–30}

The mechanism for highly stable cycling behavior of SnS_2/C electrode was investigated by analysis of the electrochemical impedance spectroscopy (EIS) at cycles 1, 5, 10, and 50 (Figure 6) using equivalent circuit (inset in Figure 6). The fitted resistances are given in Supporting Information, Table S1. The EIS of SnS_2/C electrode is characterized by a depressed semicircle in high-frequency region and a straight sloping line in low-frequency region. The resistance at the intersection of high frequency represent electrolyte resistance (R_1), the semicircle corresponds to interface impedances (SEI impedance R_2 and charge transfer resistance R_3), and low-frequency slope line is due to the Li ion diffusion resistance in the SnS_2/C particles. As shown in Figure 6 and Supporting Information, Table S1, the interface resistance R_2+R_3 decrease in the first five cycles due to the activation process and then become stable after five cycles. The stable impedance between cycles 10 and 50 demonstrates the robustness of the stable SEI layer and the robust structural integrity during charge/discharge cycles.

The morphology of SnS_2/C electrode after 50 cycles was investigated by SEM. As shown in Figure 7, the regular spherical particles can be clearly observed underneath the thin SEI layer formed during the first sodiation. The result is further confirmed with TEM image of cycled SnS_2/C electrode as

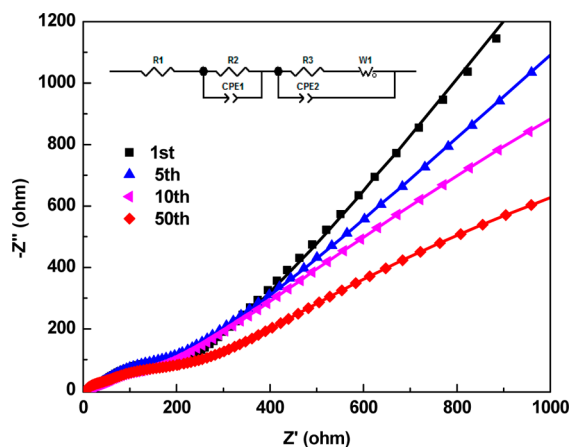


Figure 6. Experimental (dot) and simulated (line) electrochemical impedance spectra of SnS_2/C electrode after cycles 1, 5, 10, and 50 in NIBs.

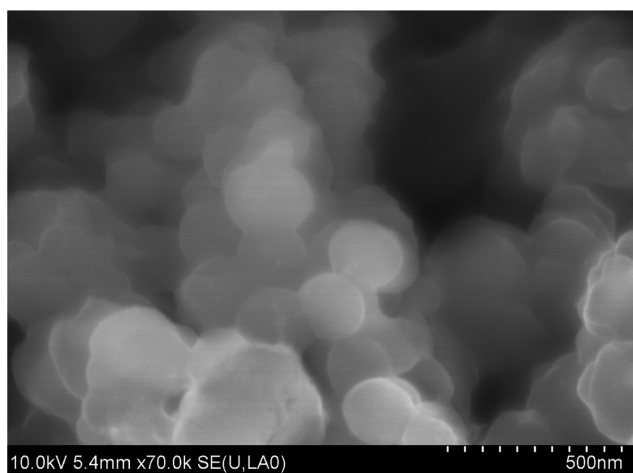


Figure 7. SEM image of SnS_2/C electrode after 50 charge/discharge cycles in NIBs.

shown in Supporting Information, Figure S4. It shows that SnS_2/C nanospheres maintain their morphology after 50 cycles, and the particle diameter also remained ~ 200 nm. There are no observable structural cracks, particle pulverization, or volume expansion induced by the large strain during repeated charge/discharge cycles. The result demonstrates that SnS_2/C electrode is able to maintain its structural and morphological integrity after cycling without severe particle pulverization, which contributes to the stable cycling performance in NIBs. Such feature makes the solid-state formed SnS_2/C nanospheres promising anode materials for high-performance NIBs.

CONCLUSIONS

The SnS_2/C nanospheres were synthesized using solid-state reaction through annealing the mixture of metallic tin, sulfur powder, and PAN in sealing vacuum glass tube. The 41% of crystal SnS_2 nanoparticles are uniformly dispersed on carbon matrix to form 200 nm SnS_2/C composite sphere particles. The carbonization of PAN at high temperature provides a conductive carbon matrix to improve the electrical conductivity of SnS_2 . The SnS_2/C anode can deliver a high specific capacity of 660 mAh g^{-1} at 50 mA g^{-1} , maintain a reversible capacity of 570 mAh g^{-1} after 100 cycles, and retain capacity of 360 mAh g^{-1} even at 1 A g^{-1} . The SnS_2/C composite synthesized using

solid-state reaction is robust to withstand the volume change during charge/discharge cycles as evidenced by the stable interface resistance in EIS analysis and good morphology maintenance after cycling in SEM images.

EXPERIMENTAL SECTION

Synthesis of SnS_2/C nanospheres. All chemicals were purchased from Sigma-Aldrich and used as received. Tin, sulfur, and polyacrylonitrile (PAN) were mixed with a ratio of 2:3:5 (Sn/S/PAN) by weight and sealed in a glass tube under vacuum. The sealed glass tube was annealed in an oven at 600°C for 3 h. $\text{SnS}_2/\text{Carbon}$ composites were collected as black powder.

Material Characterizations. SEM images were taken by Hitachi SU-70 analytical ultrahigh resolution SEM (Japan); TEM images were taken by JEOL (Japan) 2100F field emission TEM; TGA was performed using a thermogravimetric analyzer (TA Instruments, USA) with a heating rate of 5°C min^{-1} in argon; XRD pattern was recorded by Bruker Smart1000 (Bruker AXS Inc., USA) using $\text{Cu K}\alpha$ radiation; Raman measurements were performed on a Horiba Jobin Yvon Labram Aramis using a 532 nm diode-pumped solid-state laser, attenuated to give $\sim 900 \mu\text{W}$ power at the sample surface.

Electrochemical Measurements. The as-prepared SnS_2/C powder was mixed with carbon black and sodium alginate binder to form slurry at the weight ratio of 80:10:10. Coin cells for NIBs were assembled with sodium foil as the counter electrode, 1 M NaPF_6 in a mixture of fluoroethylene carbonate/dimethyl carbonate (FEC/DMC, 1:1 by volume) as the electrolyte and Celgard 3501 as the separator. Electrochemical performance was tested using Arbin battery test station (BT2000, Arbin Instruments, USA). Both the charge and discharge current density and specific capacity were calculated based on the mass of SnS_2 in the electrode. CVs were recorded using Solatron 1260/1287 Electrochemical Interface (Solatron Metrology, UK) with a scan rate of 0.1 mV/s between 0.005 and 2.5 V (vs Na/Na^+).

ASSOCIATED CONTENT

Supporting Information

TGA results, cycling performance, XRD patterns, TEM image of electrode, circuit resistance versus cycle number. The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acsami.5b02413.

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Notes

The authors declare no competing financial interest.

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